

Safety Data Sheets

Section 1 – Identification

Product identifier	MH-100 ink Clear
Product code	MH100-CL-BD / MH100-CL-BA
Recommended use of the chemical and restrictions on use	UV curable 3D model ink
Details of manufacturer or importer	MIMAKI ENGINEERING CO., LTD. 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 Japan +81-268-64-2413
Importer / Distributor Information	MIMAKI AUSTRALIA PTY LTD. Unit 14, 38-46 South Street, Rydalmere, NSW 2116, Australia + 61-2-8036-4500
Emergency phone number	+61 2 8014 4558 (within Australia only) 18000 74234 (within Australia only) +65 3158 1074

Section 2 – Hazard(s) Identification

Classification of the hazardous chemical

Skin corrosion/irritation Category 2
 Serious eye damage/eye irritation Category 2A
 Sensitization – skin Category 1
 Reproductive toxicity Category 2
 Specific target organ toxicity (single exposure) Category 3 (respiratory tract irritation)
 Hazard to the aquatic environment (acute hazard) Category 2
 Hazard to the aquatic environment (long-term hazard) Category 2

Label elements, including precautionary statements

Pictograms or Symbols



Signal Word

Warning

Hazard Statements

H315 Causes skin irritation
 H319 Causes serious eye irritation
 H317 May cause an allergic skin reaction
 H361 Suspected of damaging fertility or the unborn child (state specific effect if known)
 H335 May cause respiratory irritation
 H401 Toxic to aquatic life

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Precautionary Statements

Prevention

H411 Toxic to aquatic life with long lasting effects

Obtain special instructions before use(P201)

Do not handle until all safety precautions have been read and understood(P202)

Avoid breathing mist, vapours and spray.(P261)

Wash thoroughly after handling.(P264)

Use only outdoors or in a well-ventilated area(P271)

Contaminated work clothing should not be allowed out of the workplace.(P272)

Avoid release to the environment(P273)

Wear protective gloves.(P280)

Wear eye protection and face protection.(P280)

Use personal protective equipment as required.(P281)

Response

IF ON SKIN: Wash with plenty of soap and water(P302+P352)

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.(P304+P340)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing(P305+P351+P338)

IF exposed or concerned: Get medical advice/attention(P308+P313)

Call a POISON CENTER/doctor. If you feel unwell.(P312)

Specific treatment.(P321)

If skin irritation or rash occurs: Get medical advice/attention(P333+P313)

If eye irritation persists: Get medical advice/attention(P337+P313)

Take off contaminated clothing and wash it before reuse.(P362)

Collect spillage(P391)

Storage

Store in a well-ventilated place. Keep container tightly closed.(P403+P233)

Store locked up(P405)

Disposal

Dispose of contents/ container to an approved landfill.(P501)

Section 3 – Composition and Information on Ingredients

Substances or mixture	Mixtures		
Ingredients name	Contents	Chemical formula	CAS RN
Acrylic monomer	35-45%	Unknown	Confidential
Tripropylene glycol diacrylate	25-35%	Unknown	42978-66-5
Oligomer	20-30%	Unknown	Confidential
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	1-10%	Unknown	75980-60-8

Section 4 – First Aid Measures

In case of inhalation

Call a POISON CENTER or doctor / physician if you feel unwell.

IF exposed or concerned: Get medical advice and attention.

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In case of skin contact	<p>IF ON SKIN: Wash with plenty of soap and water. Take of contaminated clothing and wash before re-use. If skin irritation or rash occurs, get medical advice and attention. IF exposed or concerned: Get medical advice and attention. Specific treatment.</p>
In case of eye contact	<p>IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice and attention.</p>
In case of ingestion	<p>Rinse mouth. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. IF exposed or concerned: Get medical advice and attention. Induce vomiting.</p>

Section 5 – Fire Fighting Measures

Suitable extinguishing equipment	Dry chemical, alcohol-resistant foam, CO2, sand, water spray.
Not suitable extinguishing media	Cylindric water.
Specific hazards arising from the chemical	Risk of producing harmful gases such as carbon monoxide and sulfur oxides. Avoid inhalation of smoke or gases
Special protective equipment and precautions for fire fighters	Use goggles in combination with dust mask, and another protections as appropriate to situation.

Section 6 – Accidental Release Measures

Personal precautions, protective equipment and emergency procedures	<p>Use goggles in combination with dust mask, and another protections as appropriate to situation.</p> <p>Large spills :Evacuate area. Ensure adequate ventilation.</p>
Environmental precautions Methods and materials for containment and cleaning up	<p>Do not discharge into the drains, surface waters or ground water directly. small spill : absorb with material such as non-combustible material wash thoroughly after handling Large spills: Dike spills and dispose of in safe area.</p>

Section 7 – Handling and Storage

Handling	
Technical measures	<p>Use local exhaust ventilation in case of production of fume or mist. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.</p>
Safe handling advice	<p>Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing should not be allowed out of the workplace.</p>

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Avoid breathing dust/fume/gas/mist/vapours/spray.

Storage

Suitable storage conditions Store locked up.

Section 8 – Exposure controls and personal protection

Control parameters	No data available
Engineering controls	Use local exhaust ventilation in case of production of fume or mist. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use explosion-proof electrical equipment and prevent from static electricity.
Individual protection measures, for example personal protective equipment (PPE)	
Eye and face protection	Wear eye protection/face protection.
Skin protection	Wear protective clothing.
Hand protection	Wear protective gloves.
Respiratory protection	If necessary, wear respiratory protection.

Section 9 – Physical and Chemical Properties

Appearance	
Physical state	Liquid
Color	clear to light yellow
Odor	unique odor
Odor threshold	No data available
pH	No data available
Melting point/freezing point	No data available
Initial boiling point and boiling range	No data available
Flash point	93°C or more
Evaporation rate	No data available
Flammability(Solid, Gas)	No data available
Flammability or explosive limits	No data available
Vapor pressure	No data available
Vapor density	No data available
Relative density	1.07(25°C)
Solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	58 ± 3 mPa·s(25°C)

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Section 10 – Stability and Reactivity

Reactivity	No reactivity hazard is expected.
Chemical stability	Stable under normal conditions of use.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid flames, sparks, and other sources of ignition. Avoid contact with incompatible materials.
Incompatible materials	acids, bases, metals, oxidizing materials, metal oxides
Hazardous decomposition products	oxides of carbon, oxides of nitrogen

Section 11 – Toxicological Information

Acute toxicity (Oral)	Not classified:42978-66-5 (source: NITE) Not applicable:75980-60-8 (source: NITE) No data:Confidential (source: None)
Acute toxicity (Dermal)	Contains substance of unknown toxicity. Changed from Not classified to Classification not possible. Not classified:42978-66-5 (source: NITE) Not applicable:75980-60-8 (source: NITE) No data:Confidential (source: None)
Acute toxicity (Inhalation : Gases)	Does not fall under gas based on GHS definitions.
Acute toxicity (Inhalation : Vapours)	Unable to classify due to insufficient data.
Acute toxicity (Inhalation : dust/mist)	Unable to classify due to insufficient data.
Skin corrosion/ Irritation	Category 2:42978-66-5 (source: GHS Hazardous Chemical Information List) Not applicable:75980-60-8 (source: NITE) No data:Confidential (source: None)
Serious eye damage/ irritation	Sum of Category 2 Concentration limit = 10%. Classification result = Category 2. Category 2:42978-66-5 (source: GHS Hazardous Chemical Information List) Not applicable:75980-60-8 (source: NITE) No data:Confidential (source: None)
Respiratory Sensitization	Sum of Eye category 2 Concentration limit = 10%. Classification result = Category 2A. Unable to classify due to insufficient data.
Skin Sensitization	Category 1:42978-66-5 (source: GHS Hazardous Chemical Information List) Not applicable:75980-60-8 (source: NITE)

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	No data:Confidential (source: None)
Germ cell mutagenicity	42978-66-5 >= 1% Classification result = Category 1 Unable to classify due to insufficient data.
Carcinogenicity	Unable to classify due to insufficient data.
Reproductive toxicity	Category 2:75980-60-8 (source: GHS Hazardous Chemical Information List) No data:Confidential (source: None), 42978-66-5 (source: None)
Reproductive toxicity, effects on or via lactation	75980-60-8 >= 3% Classification result = Category 2 Unable to classify due to insufficient data.
Specific target organ toxicity – Single exposure	Category 3:42978-66-5 (organ = respiratory tract irritation, source: GHS Hazardous Chemical Information List) Not applicable:75980-60-8 (source: NITE) No data:Confidential (source: None)
Specific target organ toxicity – Repeated exposure	Sum of Category 3(respiratory tract irritation) Concentration limit = 20%. Classification result = Category 3(respiratory tract irritation). Unable to classify due to insufficient data.
Aspiration hazard	Unable to classify due to insufficient data.

Section 12 – Ecological Information

Hazardous to the Aquatic Environment – Acute Toxicity	Category 2:42978-66-5 (source: NITE) Not applicable:75980-60-8 (source: NITE) No data:Confidential (source: None)
Hazardous to the Aquatic Environment – Chronic Toxicity	(M factor x 10 x Category 1) + Category 2 >= Concentration limit(25%). Classification result = Category 2. Category 2:42978-66-5 (source: GHS Hazardous Chemical Information List) Not applicable:75980-60-8 (source: NITE) No data:Confidential (source: None)
Hazardous to the Ozone layer	(M factor x 10 x Category 1) + Category 2 >= Concentration limit(25%). Classification result = Category 2. Unable to classify due to insufficient data.

Section 13 – Disposal considerations

Residual waste	Before disposal, make the wastes harmless, stabilized, and neutralized, and minimize danger and toxicity of the wastes. Dispose of waste in accordance with local, state and federal regulations.
Contaminated container and	Passed to a licensed waste contractor.

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packaging

In case of disposal of empty containers, remove the content thoroughly.

Section 14 – Transport Information

International regulations

IMDG

UN number	3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es)	9
Packing group	III
Special Provision	2.10.2.7 *1

IATA

UN number	3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es)	9
Packing group	III
Special Provision	A197 *1

ADG

UN number	3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es)	9
Packing group	III

*1 Single or inner packaging less than 5 L (liquid) or 5 kg net (solids) is excepted from Dangerous Goods regulations
 -- see UN Special Provision.

Section 15 – Regulatory Information

High Volume Industrial Chemicals List High Volume Industrial Chemicals List

Component Analysis – Inventory

Tripropylene glycol diacrylate (42978-66-5)

TSCA – United States	ENCS – Japan	KECI – Korea	IECSC – China	DSL – Canada	PICCS – Philippines	AICS – Australia	EINECS – European Union	TCSI – Taiwan	NZIoC – New Zealand
Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes

Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide (75980-60-8)

TSCA – United States	ENCS – Japan	KECI – Korea	IECSC – China	DSL – Canada	PICCS – Philippines	AICS – Australia	EINECS – European Union	TCSI – Taiwan	NZIoC – New Zealand
Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes

Section 16 – Other information

Literature References

 NITE GHS
 EU CLP Regulation, AnnexVI

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Other data

The information suggested in this Safety Data Sheet does not comprehend everything and should be adopted only as a guide.

The accuracy of the information and recommendations suggested herein are credible. However the company makes no warranty regarding such information and recommendations and disclaims all liability for reliance thereon.